



Declaration of Conformity 3/E/2014

1. Manufacturer:

Grupa WEBA Sp. z o.o. Sp. k.
ul. Poznańska 5 62-021 Paczkowo, Poland

2. Name of product:

Gas risers 25mm - 110mm

3. Purpose and scope of the product:

Designated to natural gas and LPG distribution in low and medium gas pressure networks.

4. Conformity with standards/Approvals:

- **Technical approval no AT/2014-03-03, issue I/2014**
- **PN-EN 1092-1:2010** Flanges and their joints - circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel Flanges
- **PN-EN 1555-2:2012** Plastics Piping Systems For The Supply Of Gaseous Fuels - Polyethylene (Pe) - Part 2: Pipes
- **PN-EN 12068:2002** Cathodic protection - External organic coatings for the corrosion protection of buried or immersed steel pipelines used in conjunction with cathodic protection - Tapes and shrinkable materials
- Triple-layer PE insulation according to **DIN30670**
- PE pipe conforming to **PAS 1075:2009-04**
- Heat-shrink tube: insulation class C50 conforming to **PN-EN 12068:2002**
- Pipe steel L360NB conforming to **EN 10208-2 :2009, EN 10216-3 :2002+A1:2004**

5. Declared technical characteristics:

Gas risers – type: flanged, threaded, welding ends, with valve, SDR11 and SDR 17,6, PE80 and PE100

The range of diameters: 25-180 mm MOP 5

6. Name of accredited institute and laboratory, accreditation number and issued technical approval:


**OIL AND GAS INSTITUTE
NATIONAL RESEARCH INSTITUTE**

PL 31-503 Kraków,
25A Lubicz Str.

Approval no: AT/2014-03-03, issue I/2014

Paczkowo, 27.05.2014

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